

GENERAL MOUNTING INSTRUCTIONS, ADHESIVES

This section pertains to all adhesive mounted 3-M™ BUMP-ONS®, DUAL-LOK® FASTENERS, VELCRO® AND PROTECTIVE FILMS. When you are instructed to mount/attach a Bump-On, etc., it is understood that you have properly prepared the mounting surface. If you have a clean surface and follow the mounting preparation instructions, the adhesive items will stick. If you don't, they won't. Extra adhesive pieces are provided in some cases. These adhesive pieces are NOT COVERED BY WARRANTY. Replacement adhesive pieces are available in a complete “Adhesive Mounting Kit” for \$15.00 + S/H.

Curing:

- At +70°F, the adhesives all cure as follows: 50% in 12 hrs., 75% in 30 hrs., 100% in 72 hrs. Lower mounting temps can prolong curing by as much as three (3) times. If mounting temps are lower than 70°F you can pre-heat mounting surfaces with a hair dryer at low heat setting for initial “tack.” Then maintain temperature with a heating pad set at low heat for at least ½ hr. to hasten initial set-up. Do not hold hair dryer close to bike or use high heat! Paint damage could occur.

USE CAUTION WITH HAIR DRYER AND HEATING PAD SO YOU DO NOT BLISTER PAINT.

General:

- Mounting surfaces must be clean and dry. That means no dust, dirt, dead bugs, oil, grease, Armor-All®, polish, wax, water, etc.

General Cleaning:

- Remove stock screen, then clean dash, fairing-support arm covers and front of fairing with warm, soapy water. Rinse well with water and dry thoroughly with a clean, dry cloth. You can test cleanliness with a piece of masking tape. If it sticks, the surface is clean.

Specific Area Cleaning:

- These areas will be described as mounting of AeroScreen proceeds. Identify areas where Bump-Ons, Dual-Lok, etc. will be attached and clean with supplied alcohol pads and wipe dry with a clean cloth to remove residue.

Removing Adhesive Backing:

- Once backing is removed do not touch adhesive nor allow to get dirty. Oil from fingers will contaminate adhesive. Parts can rarely be repositioned after being applied, so get it right the first time. Bump-Ons and Dual-Lok and heavy film (used for mounting bracket stops) should be grasped from the sides. Thin protective films and Velcro should be picked up using a “clean” knife or razor tip or tweezers to aid in positioning.
- After Bump-Ons, Dual-Lok and Velcro are placed on bike, press firmly on them to seat the mounting adhesive. Films should be rubbed firmly to seat adhesive. Dual-Lok should not be separated for a minimum of 72 hrs. (until adhesive is cured).